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VIN:                      Vehicle: X' / E84 / OFF-ROAD VEHICLE / X1 28i / N20 / AUTO / USA LL / 2013 / 01  
System version: 2.36.6      Data version: 2.36.2

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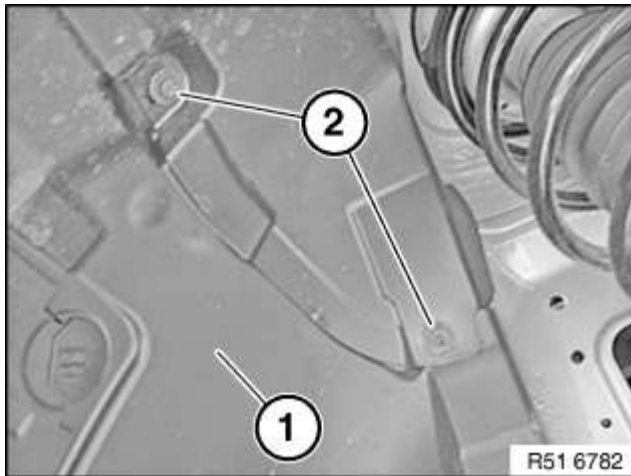
51 11 156

Removing and installing  
front bumper trim**Necessary preliminary tasks:**

- Raise vehicle
- Remove [wheel arch cover part of the way](#) on left and right

Version with headlight cleaning system:

- Remove [cover for headlight cleaning system](#) left and right



Release screws (2) on wheel arch cover front (1).

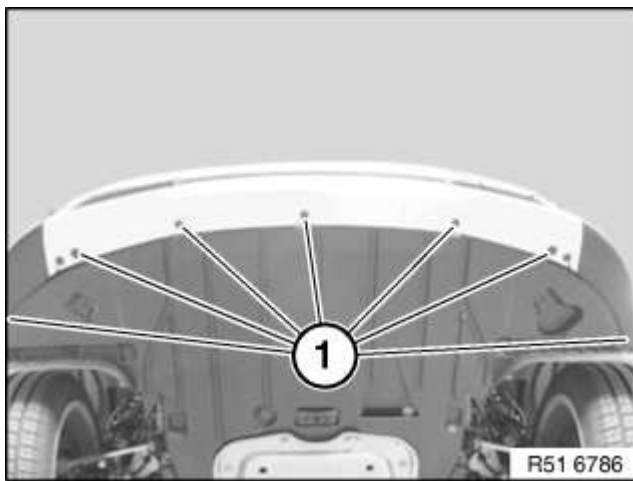
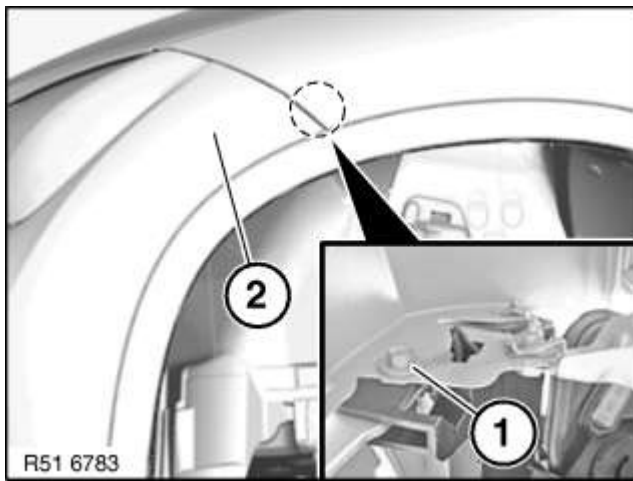
Turn wheel arch cover inwards.

Release screw (1).

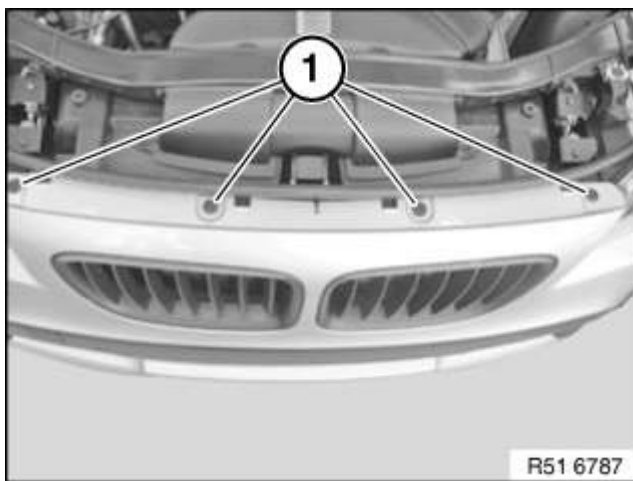
Unclip bumper (2) on bracket and pull away.

*Installation note:*

Install bumper (2) level with side section.



Release screws (1).

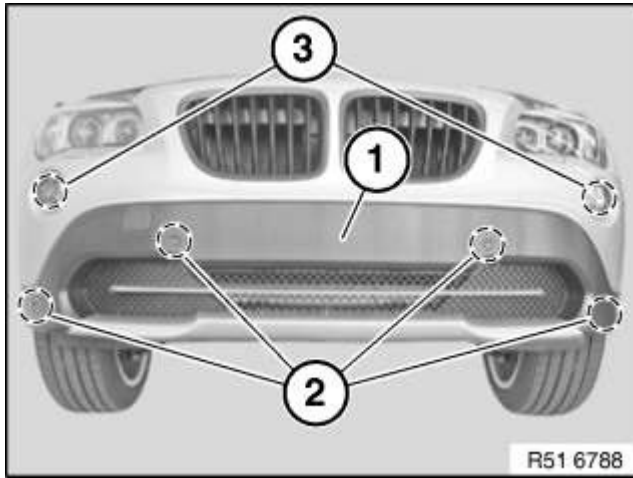


Release screws (1).

Tightening torque [51 11 1AZ](#).

*Note:*

The following tasks must be carried out with a



second person assisting:

Pull bumper panel (1) forwards a little.

If necessary, disconnect plug connections on ultrasonic sensors (2) and/or on fog lights (3).

Remove bumper panel (1) towards front with aid of a 2nd person.