

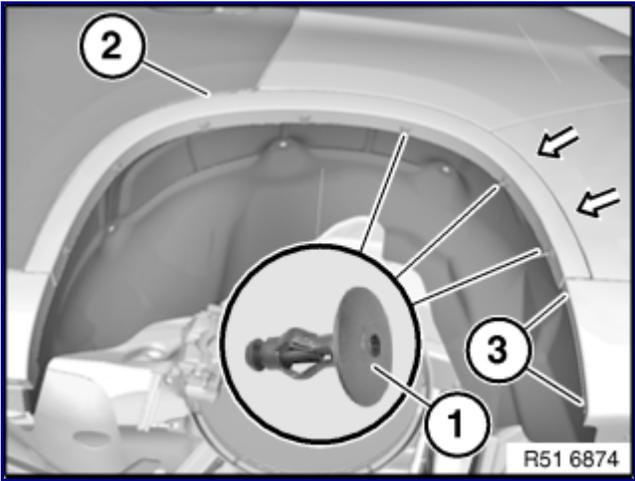
VIN: XXXXXXX Vehicle: X'E84/OFF-ROAD VEHICLE/X1  
18d/N47/AUTO/EUR/RL/2012/02

System 3.48.20.13322 Data R3.48.20.13322

Version: Version:

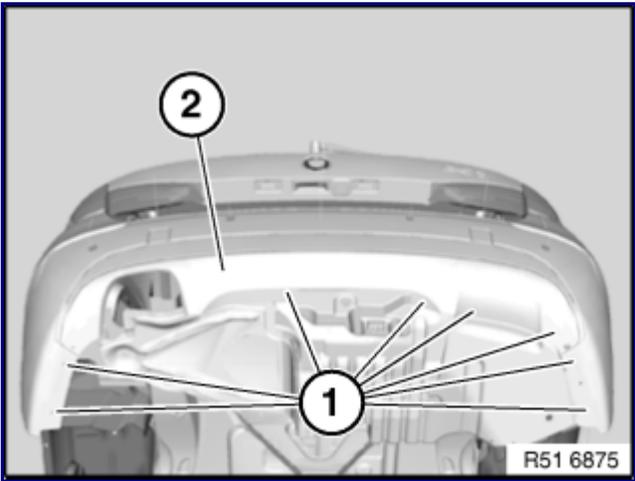
51 12 156

Removing and installing rear bumper panel



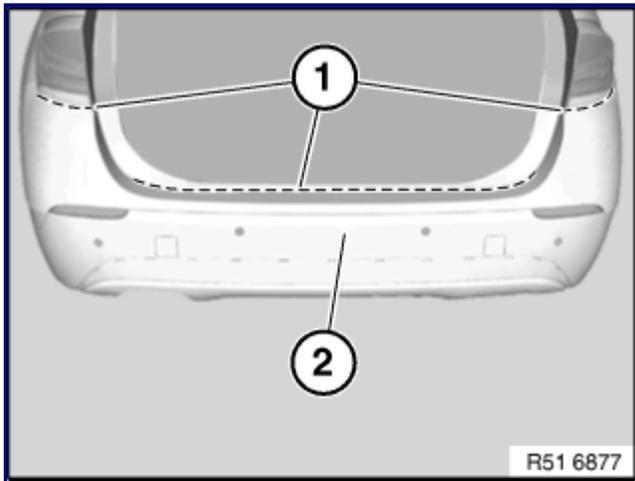
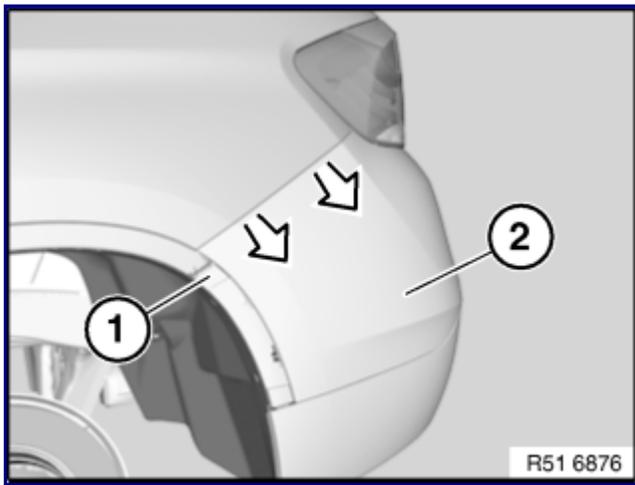
Partially release cover on wheel arch (2) left and right:  
Remove expanding rivet (1).  
Unclip the cover (2) on the bumper, starting from the top (see arrows).  
*Installation note:*  
Replace expanding rivet (1).

Release left and right screws (3).



Undo screws (1) on bumper panel (2).

Release screws (1) on bumper panel (2) on the left and right.  
Use a helper to unclip the bumper panel (2) left and right. Unclip up to rear light, moving outward (see arrows) from the guide (see next operation).



Use a helper to unclip the bumper trim panel (2) in the highlighted areas (1), pulling away from the guide.

Only with Park Distance Control (PDC):

Disconnect all plug connections from the ultrasonic sensors.  
Remove the bumper panel (2).

*Installation note:*

Retaining tabs on the bumper panel (2) must not be damaged.